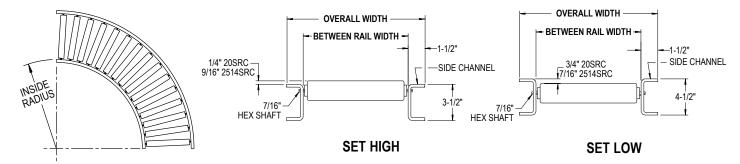
Gravity Roller Curve Conveyor (2 in. Dia. x 12 Ga. Rollers) (2½ in. Dia. x 14 Ga. Rollers)



OAW	BR	Inside Radius	Rollers Per Curve 90°	Model No. 20SRC Unplated	Weight (Lbs) 90°
16"	13"		22	20SRC-13-90S	97
18"	15"		22	20SRC-15-90S	105
20"	17"		22	20SRC-17-90S	114
22"	19"	22.1/"	22	20SRC-19-90S	122
24"	21"	32 ½"	22	20SRC-21-90S	131
26"	23"		42	20SRC-23-90D	161
28"	25"		42	20SRC-25-90D	169
30"	27"		42	20SRC-27-90D	177
34"	31"	48"	42	20SRC-31-90D	211
36"	33"		42	20SRC-33-90D	220
40"	37"	40	42	20SRC-37-90D	238
42"	39"		42	20SRC-39-90D	247

OAW	BR	Inside Radius	Rollers Per Curve 60°	Model No. 20SRC Unplated	Weight (Lbs) 60°
16"	13"	32 ½"	14	20SRC-13-60S	73
18"	15"		14	20SRC-15-60S	79
20"	17"		14	20SRC-17-60S	86
22"	19"		14	20SRC-19-60S	92
24"	21"		14	20SRC-21-60S	98
26"	23"		32	20SRC-23-60D	121
28"	25"		32	20SRC-25-60D	127
30"	27"		32	20SRC-27-60D	135
34"	31"	48"	32	20SRC-31-60D	159
36"	33"		32	20SRC-33-60D	165
40"	37"		32	20SRC-37-60D	179
42"	39"		32	20SRC-39-60D	186

04147		Inside	Rollers	Model No.	Weight
0AW	BR	Radius	Per Curve	20SRC	(Lbs)
			45°	Unplated	450
16"	13"	32 ½"	11	20SRC-13-45S	50
18"	15"		11	20SRC-15-45S	53
20"	17"		11	20SRC-17-45S	58
22"	19"		11	20SRC-19-45S	63
24"	21"		11	20SRC-21-45S	67
26"	23"		22	20SRC-23-45D	82
28"	25"		22	20SRC-25-45D	85
30"	27"		22	20SRC-27-45D	89
34"	31"		22	20SRC-31-45D	108
36"	33"	40"	22	20SRC-33-45D	112
40"	37"	48"	22	20SRC-37-45D	120
42"	39"	1	22	20SRC-39-45D	124
12	3,			LUSING 37 13D	14.
12	3,			203116 37 130	12.
12	3,	Incido	Rollers	Model No.	
OAW	BR	Inside			
		Inside Radius	Rollers	Model No.	Weigh
			Rollers Per Curve	Model No. 20SRC	Weigh (Lbs)
OAW	BR		Rollers Per Curve 30°	Model No. 20SRC Unplated	Weigh (Lbs) 30°
0AW	BR 13"		Rollers Per Curve 30°	Model No. 20SRC Unplated 20SRC-13-30S	Weigh (Lbs) 30°
0AW 16" 18"	BR 13" 15"	Radius	Rollers Per Curve 30° 7	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S	Weight (Lbs) 30° 32
0AW 16" 18" 20"	BR 13" 15" 17"		Rollers Per Curve 30° 7 7	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S	Weight (Lbs) 30° 32 35 38
0AW 16" 18" 20" 22"	BR 13" 15" 17" 19"	Radius	Rollers Per Curve 30° 7 7 7	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S 20SRC-19-30S	Weight (Lbs) 30° 32 35 38 40
0AW 16" 18" 20" 22" 24"	BR 13" 15" 17" 19" 21"	Radius	Rollers Per Curve 30° 7 7 7 7	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S 20SRC-19-30S 20SRC-21-30S	Weigh (Lbs) 30° 32 35 38 40 43
0AW 16" 18" 20" 22" 24" 26"	BR 13" 15" 17" 19" 21" 23"	Radius	Rollers Per Curve 30° 7 7 7 7 7 7	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S 20SRC-19-30S 20SRC-21-30S 20SRC-23-30D	Weight (Lbs) 30° 32 35 38 40 43
0AW 16" 18" 20" 22" 24" 26" 28"	BR 13" 15" 17" 19" 21" 23" 25"	Radius	Rollers Per Curve 30° 7 7 7 7 7 7 12	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S 20SRC-19-30S 20SRC-21-30S 20SRC-23-30D 20SRC-25-30D	Weight (Lbs) 30° 32 35 38 40 43 53 56
0AW 16" 18" 20" 22" 24" 26" 28" 30"	BR 13" 15" 17" 19" 21" 23" 25" 27"	Radius 32 ½"	Rollers Per Curve 30° 7 7 7 7 7 12 12 12	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-19-30S 20SRC-21-30S 20SRC-23-30D 20SRC-25-30D 20SRC-27-30D	Weight (Lbs) 30° 32 35 38 40 43 53 56 58
0AW 16" 18" 20" 22" 24" 26" 28" 30" 34"	BR 13" 15" 17" 19" 21" 23" 25" 27" 31"	Radius	Rollers Per Curve 30° 7 7 7 7 7 12 12 12 18	Model No. 20SRC Unplated 20SRC-13-30S 20SRC-15-30S 20SRC-17-30S 20SRC-21-30S 20SRC-23-30D 20SRC-25-30D 20SRC-27-30D 20SRC-31-30D	Weight (Lbs) 30° 32 35 38 40 43 53 56 58 70



STANDARD SPECIFICATIONS

WIDTHS—Between Rail Width 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

FRAME-3 ½ in. or 4 ½ in. deep x 1 ½ in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

BUTT COUPLINGS—Bolt-on type for bolting sections together.

CURVES-30°, 45°, 60° and 90° with 32 ½ in. inside radius for widths up to 27 in., 48 in. inside radius for 31 in. to 39 in. between rail widths.

ROLLERS—(Straight) "20-SRC" 2 in. dia. x 12 ga. unplated steel tubing. Rolled over ends provide a firm bearing seat and rounded ends. Bearings are labyrinth sealed and grease packed.

AXLES—7/16 in. hex shaft, spring loaded.

CAPACITY—Same per foot capacity as straight sections. See charts previous page.

