The Model SL Steel Belt Slat conveyor provides lasting, dependable performance. Can be used to convey hot, oily parts or items through heat drying processes. Can also be used for assembly line and production operations.

- 5 Bed Widths
- Energy Efficient Motor with AC Variable Speed Controller
- Rugged—all Steel Construction
- Modular Construction
- Roller Chain Reduces Friction
- Adjustable SLS-Type Floor Supports Available

<table>
<thead>
<tr>
<th>Size to Order Overall Length 'A'</th>
<th>Bed Length &quot;L&quot;</th>
<th>Slat Width</th>
<th>Overal Bed Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>7'</td>
<td>5'</td>
<td>28&quot;</td>
<td>33&quot;</td>
</tr>
<tr>
<td>14'</td>
<td>10'</td>
<td>31&quot;</td>
<td>36&quot;</td>
</tr>
<tr>
<td>19'</td>
<td>15'</td>
<td>37&quot;</td>
<td>42&quot;</td>
</tr>
<tr>
<td>24'</td>
<td>20'</td>
<td>43&quot;</td>
<td>48&quot;</td>
</tr>
<tr>
<td>29'</td>
<td>25'</td>
<td>49&quot;</td>
<td>54&quot;</td>
</tr>
</tbody>
</table>

Weights (Lbs.)

<table>
<thead>
<tr>
<th></th>
<th>28&quot;</th>
<th>31&quot;</th>
<th>37&quot;</th>
<th>43&quot;</th>
<th>49&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overal Bed Width</td>
<td>33&quot;</td>
<td>36&quot;</td>
<td>42&quot;</td>
<td>48&quot;</td>
<td>54&quot;</td>
</tr>
</tbody>
</table>

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

\[ \text{SECTION X-X} \]

\[ \text{SECTION Y-Y} \]
**STANDARD SPECIFICATIONS**

END DRIVE—Located at discharge end of conveyor. Chain guard located on left hand side.

SLATS—Formed steel slat, 5 ¼ in. x 1 ½ in. x 7 ga. channel.

CHAIN—6 in. pitch bushed roller steel chain with 2 in. dia. high capacity roller bearing.

BED—17 in. deep x 10 ga. formed steel channel powder painted. Standard 5 ft. and 10 ft. long sections bolt together with butt couplings.

DRIVE SPROCKETS—12 in. pitch dia. with 2 ¾ in. dia. shaft.

TAKE-UP—Take-ups provided at tail sprockets. Provides 15 ½ in. of chain take-up.

BEARINGS—Sealed, pre-lubricated, self-aligning, ball bearings at drive and tail sprockets.

SPEED REDUCTION—Heavy-duty sealed worm gear C-Face speed reducer. No. 100 roller chain to drive sprocket.

MOTOR—2 HP—230/460V—3 Ph. 60 Hz. Energy Efficient C-Face and AC variable speed controller with soft start capability and motor overload protection.

CONVEYING SPEED—Constant 30 FPM.

CAPACITY—Maximum load per linear foot of conveyor 1400 lbs. NOT TO EXCEED capacity in chart.

FLOOR SUPPORTS—Now supplied as optional equipment.

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**OPTIONAL EQUIPMENT**

FLOOR SUPPORTS—SLS and SLSD Type fixed floor supports are available. Specify top of slat elevation. One support required at every bed joint and ends of conveyor. Holes in feet for lagging to floor.

SLAT—Wood, contact factory.

MECHANICAL SHEAR PIN HUBS—Required if MD65 Controller is not used.

ELECTRONIC SHEAR PIN—Required if MD65 Controller is not used.

CONVEYING SPEED—Other constant and variable speeds available. Note: Capacity affected with speed change. Contact Factory.

MOTORS—3 HP maximum.

ELECTRICAL CONTROLS—Push-button stations.

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**LOAD CAPACITY CHART @ 30 FPM**

<table>
<thead>
<tr>
<th>HP</th>
<th>SLAT WIDTH</th>
<th>LOAD (LBS.)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>28” to 34”</td>
<td>24” to 49”</td>
</tr>
<tr>
<td>2</td>
<td>2400</td>
<td>850</td>
</tr>
<tr>
<td>3</td>
<td>6000</td>
<td>4400</td>
</tr>
</tbody>
</table>

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Detail shows inside view of roller chain which carries steel slats. Chain rides on steel angle mounted to conveyor side of channel.